

Directions for the 35' Junior Batting Cage & Frame

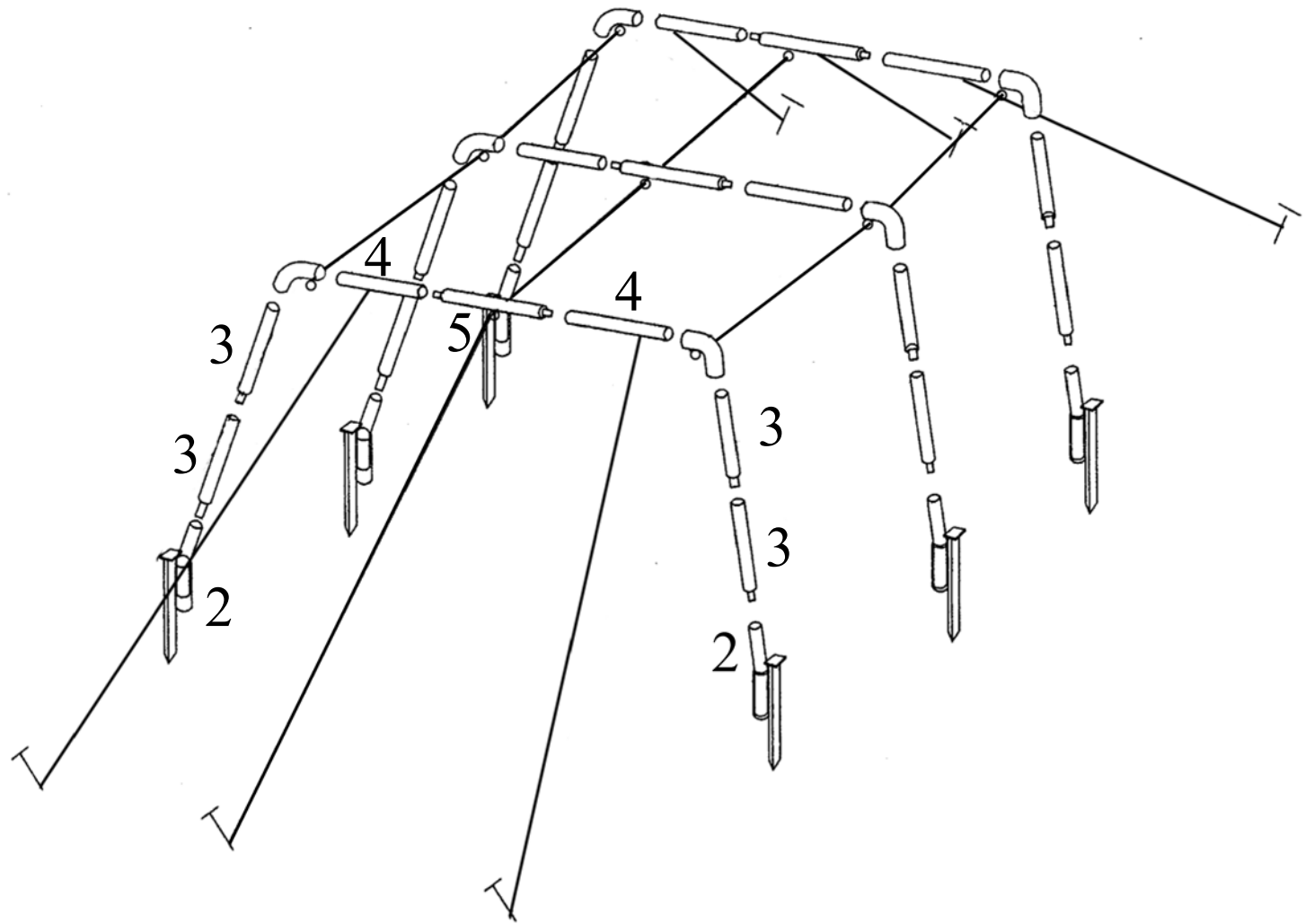
Parts	Qty	Part Description
2	6	Bent pipe for arch feet
3	12	Pipe with swedge at one end (2 for each arch leg)
4	6	Pipe with no swedge (2 per horizontal arch)
5	3	Pipe with swedge at both ends and a ring welded in the middle (middle of horizontal arch)
Arch Corners	6	Upper corners of the arch (with rings)
Pipe Stakes	6	Stakes, with pipe welded on, to hold the arches in place
Cables	6	Cable assemblies with small U-bolts, turnbuckles, and D-Hooks
End Ropes	6	Ropes to hold end of frame in place
End Stakes	6	Stakes to tie the end ropes to
Hangers	25	Batting cage hangers
Eyebolts	12	Eyebolts for arches and pipe stakes (additional eyebolts included)

Assembling the Frame

1. Assemble the arch legs by attaching two Part #3's to one Part #4 (Part 3-3-4)
2. Assemble arch horizontal top by attaching Part #1 to Part #2 to Part #1 (Part 1-2-1)
3. Attach arch corners to the legs (Parts 3-3-4) and to the horizontal top (Part 1-2-1). Make sure that the rings on the corners and the ring on Part #2 will be facing the ground when the arch is standing upright.
4. Complete the assembly of the remaining arches the same as the first arch.
5. Tie three of the End Ropes to the rings on Part 1-2-1 on the two end arches.
6. Lay out three cable assemblies between each of the arches. Take the D-clips off of the two outside cable ends and adjust them to be all the same length as the middle cable (with the D-Clip still on it).
7. Hook the D-Clip on one end of the cable to the corner ring on the end arch and attach the other end with the D-Clip to the second arch's corner ring. Continue the same procedure for the rest of the rings and leave the arches on the ground with the top of each subsequent arch facing away from the first arch.
8. Have one or two people stand up the first end arch and then insert the three End Rope stakes into the ground and tie the end ropes to the stakes so that the arch is vertical.
9. Stand up each sequential arch until all four of the arches are standing. Make sure the cables are taut and the arch locations are satisfactory to you.
10. Move each arch foot about 6 inches and insert the Pipe Stakes into the ground and then insert the arch pole into the pipe stake and tighten the pole in place with the provided eyebolts.

Hanging the Batting Cage Net

11. Attach the batting cage hangers around the top ropes of the net and the netting together, about 4 ft apart.
12. Lift up one side of the net and attach all the hangers to the cable on that side of the frame. Then attach the hangers on the middle rope to the middle cable; and lastly attach the hangers to the other side cable.
13. Tie the top net ropes to the horizontal part of the frame and the bottom net ropes to the arch feet.



Directions for the 48' Junior Batting Cage & Frame

Parts	Qty	Part Description
	1	8 Pipe with no swedge (2 per horizontal arch)
	2	4 Pipe with swedge at both ends and a ring welded in the middle (middle of horizontal arch)
	3	16 Pipe with swedge at one end (2 for each arch leg)
	4	8 Bent pipe for arch feet
Arch Corners	8	Upper corners of the arch (with rings)
Pipe Stakes	8	Stakes, with pipe welded on, to hold the arches in place
Cables	9	15' long cable assemblies with small U-bolts, turnbuckles, and D-Hooks
End Ropes	6	Ropes to hold end of frame in place
End Stakes	6	Stakes to tie the end ropes to
Hangers	42	Batting cage hangers
Eyebolts	24	Eyebolts for arches and pipe stakes (additional eyebolts included)

Assembling the Frame

- 1 Assemble the arch legs by attaching two Part #3's to one Part #4 (Part 3-3-4)
- 2 Assemble arch horizontal top by attaching Part #1 to Part #2 to Part #1 (Part 1-2-1)
- 3 Attach arch corners to the legs (Parts 3-3-4) and to the horizontal top (Part 1-2-1). Make sure that the rings on the corners and the ring on Part #2 will be facing the ground when the arch is standing upright.
- 4 Complete the assembly of the remaining arches the same as the first arch.
- 5 Tie three of the End Ropes to the rings on Part 1-2-1 on the two end arches.
- 6 Lay out three cable assemblies between each of the arches. Take the D-clips off of the two outside cable ends and adjust them to be all the same length as the middle cable (with the D-Clip still on it).
- 7 Hook the D-Clip on one end of the cable to the corner ring on the end arch and attach the other end with the D-Clip to the second arch's corner ring. Continue the same procedure for the rest of the rings and leave the arches on the ground with the top of each subsequent arch facing away from the first arch.
- 8 Have one or two people stand up the first end arch and then insert the three End Rope stakes into the ground and tie the end ropes to the stakes so that the arch is vertical.
- 9 Stand up each sequential arch until all four of the arches are standing. Make sure the cables are taut and the arch locations are satisfactory to you.
- 10 Move each arch foot about 6 inches and insert the Pipe Stakes into the ground and then insert the arch pole into the pipe stake and tighten the pole in place with the provided eyebolts.

Hanging the Batting Cage Net

- 11 Attach the batting cage hangers around the top ropes of the net and the netting together, about 4 ft apart.
- 12 Lift up one side of the net and attach all the hangers to the cable on that side of the frame. Then attach the hangers on the middle rope to the middle cable; and lastly attach the hangers to the other side cable.
- 13 Tie the top net ropes to the horizontal part of the frame and the bottom net ropes to the arch feet.

