

Heavy Duty (1-3/4") Cable Frame Kit Directions

	55' Frm	70' Frm
A. 2'x2.5' arch elbows	8	10
B. 1-5/8" U-bolts with large washers	12	15
C. Angle stakes	8	10
D. D-Clips for hanging net	42	54
E. Self-drilling screws (with tool)	40	50
F. Cable assemblies (3.5mm cables, small U-bolts, turnbuckles)	9	12
H. Tie-down ropes	4	4
I. Tie-down stakes	4	4

J. **You must purchase 10' lengths of 1-1/2" thin-walled EMT** **12** **15**

1. Lay out the elbows (Part A) so that they will be on top of the arch, with ends of the 2' side facing the ground and the end of the 2.5' side of each arch, facing each other.
2. Insert a 10' length of EMT (Part J) between the top two elbows, forming the top of each arch.
3. Insert a 10' length of EMT (Part J) into the end of each of the elbow's short sides, forming the two legs of the arch.
4. Screw one or two self-drilling screws (Part E) into each joint to keep it in place.
5. With the arches still on the ground, attach one of the large U-bolts (Part B) to the middle of the top horizontal member of the arch, with the bolt nuts facing the ground.
6. Measure 6' (12' wide net) and 7' (14' wide net) from the middle of the arch's top and attach two more U-bolts (Part B) to the top of the arch the same way as #4.
7. Lay out the arches, in the position they will be, about 10' apart.
8. Attach two end ropes (Part H) to the top of the two end arches.
8. Take the nut off the side of the U-bolt, on one of the end arches where it is facing inward on the frame
9. Slip the end of a cable over each of the three exposed U-bolts, put a washer on each, and then put the nut back on each one and tighten the nuts.
10. Attach the other end of the cable to the U-bolt of the second arch, on the side of the U-bolt closest to the first arch.
11. Continue until all the cables are attached.
12. Stand up the first end arch with two people holding the arch's legs and attach the tie-down ropes (Part H) to the tie-down stakes (Part I).
13. Stand up the rest of the arches and on the last one, pull tight, make sure it is vertical, and then stake down the two tie-down ropes (Part H to Part I).
14. Now adjust the arches to be where you want them.
15. Mark the bottom of the legs on each arch and then move each leg, one at a time, and insert an angle stake (Part C) into the ground where the bottom of the leg will be and on the same angle of the leg so that the angle steel is over the top of the leg.
16. Insert a self-drilling screw (Part E) through the hole in the stake into the arch's leg.

Now your frame should be stable and ready to hang your batting cage

17. Attach the D-clips (Part D) to the top batting cage's sides and middle ropes every 4 feet, so that the net and rope are inside the D-clip.
18. Starting with one side, clip that side on net onto the side cable, then do the same with the middle of the net and proceed with the last side.

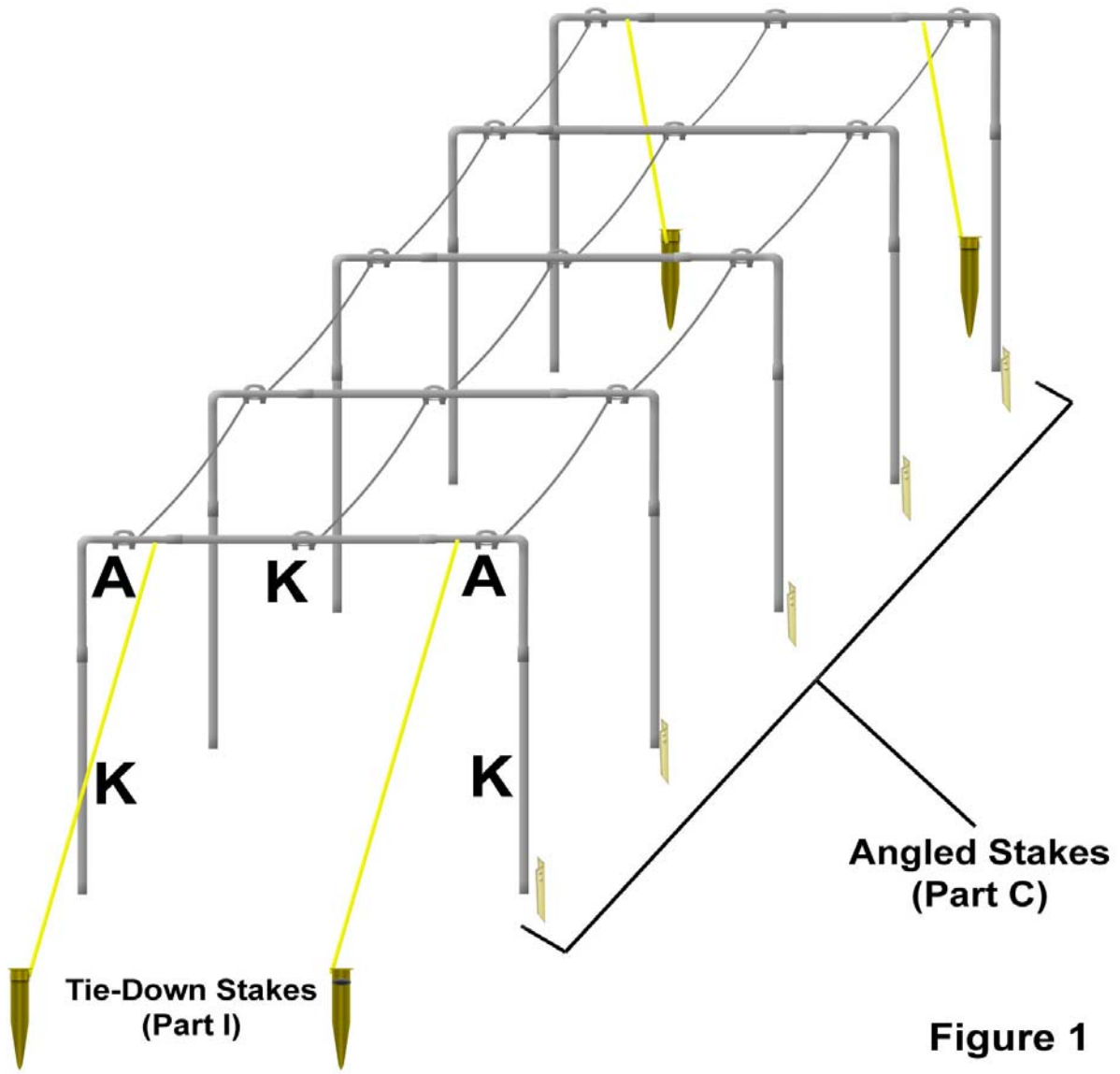


Figure 1

