



SHERMAN
The Tank of Frames

Directions for 55x14x12 Sherman Stand-Alone Frame

A	3-way 2' x 3' corner	2
B	3-way 2' x 3' corner	2
C	4-way 2' x 3' corner	4
D	10' lengths of 2" pipe	14
E	7' 10" lengths of 2" pipe	4
F	10' lengths of 2" pipe fluted at one end	6
G	Ground stake with fluted pipe welded on	8
H	Net Hangers	26
I	Self-drilling screws	42
J	Drill Bit (for screws)	1

Please review the parts that you received on the pallet that your frame is on to be sure that you have all the parts.

You will need about a 15'6" x 57' area for your new batting cage. It is recommended that you mark off this area before starting.

- Lay out** the four end 3-way corners (A-B) with the 3' sides facing each other and the 2' sides going the length of the cage. Lay out the arch 4-way corners (C), between the end arches so that they are about 18' from each other.
- Assemble the arches** by adding two 10' lengths (D) to the corners (A-B-C) for the vertical legs, and one 10' length (D) for the top cross member. Insert one of the self-drilling screws at each junction where the 10' lengths (D) attach to the arches (A-B-C). Finish the rest of the arches the same way.
- Assemble the runners** between arches. Assemble one of the top runners by inserting one of the 7' 10" pipes (E) into one of the 10' pipes (F) that has been fluted. Insert one of the self-drilling screws into the runner junction. Finish the rest of the runners the same way.
- Assemble the runners to the arches** by insert one of the runners (3) into each of the arch corners (A-B-C) on one of the end arches (2). Insert a self-drilling screw into each of the joints, where the runners attach. Stand up the second arch (2), and with the help of a step ladder, lift up one of the runners (3) and raise it to twelve feet and insert it into the arch connector (A-B-C) on the second arch (2). Do the same for the other side. Insert one of the self-drilling screws at each junction where the runners attach to the arches. Finish the rest of the frame the same way.
- Your frame is assembled.**
- Secure your frame** by inserting all the stakes (G) about 1" away from one side of the leg. Then, lift the leg and insert it into the leg holder on the stake. Insert a self-drilling screw to hold the leg in place.
- Attach net hangers** (H) to the top of each arch (2) - one at each corner and one in the middle, Attach net hangers (H) to the frame and batting cage on the top runners, between the arches.
- Attach the batting cage** at those points starting with one side and working your way down.
- Play ball!!!!

Diagram for assembling 2 pieces together and self tapping them

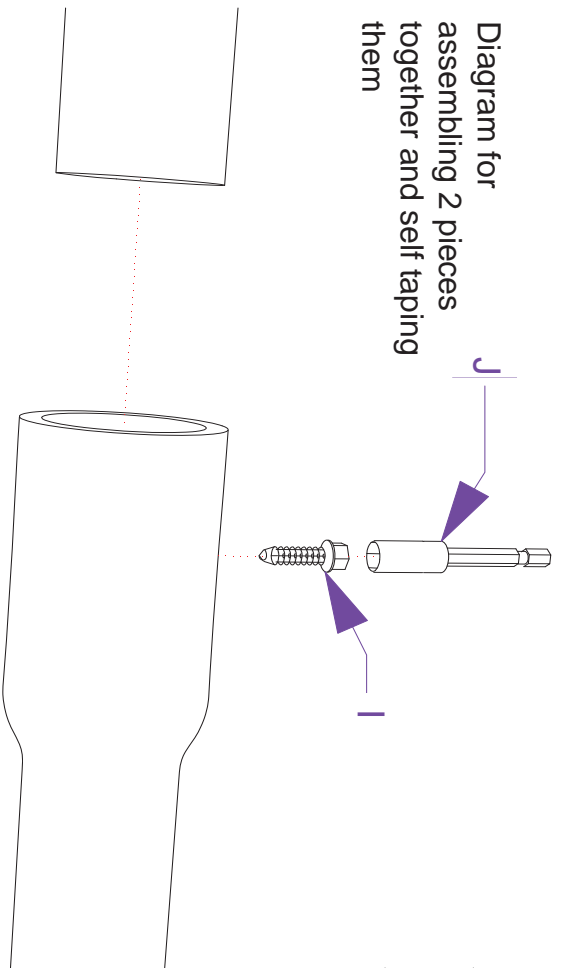
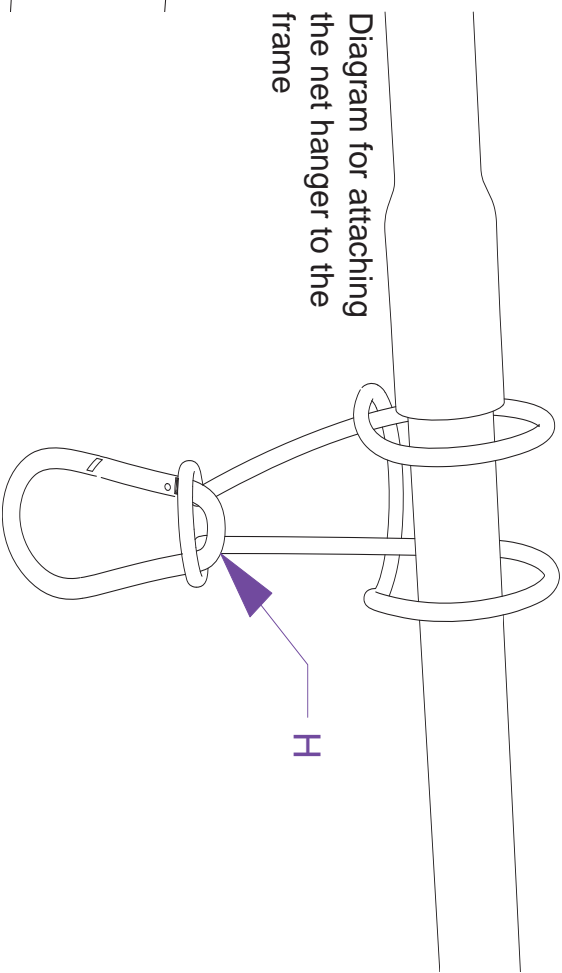
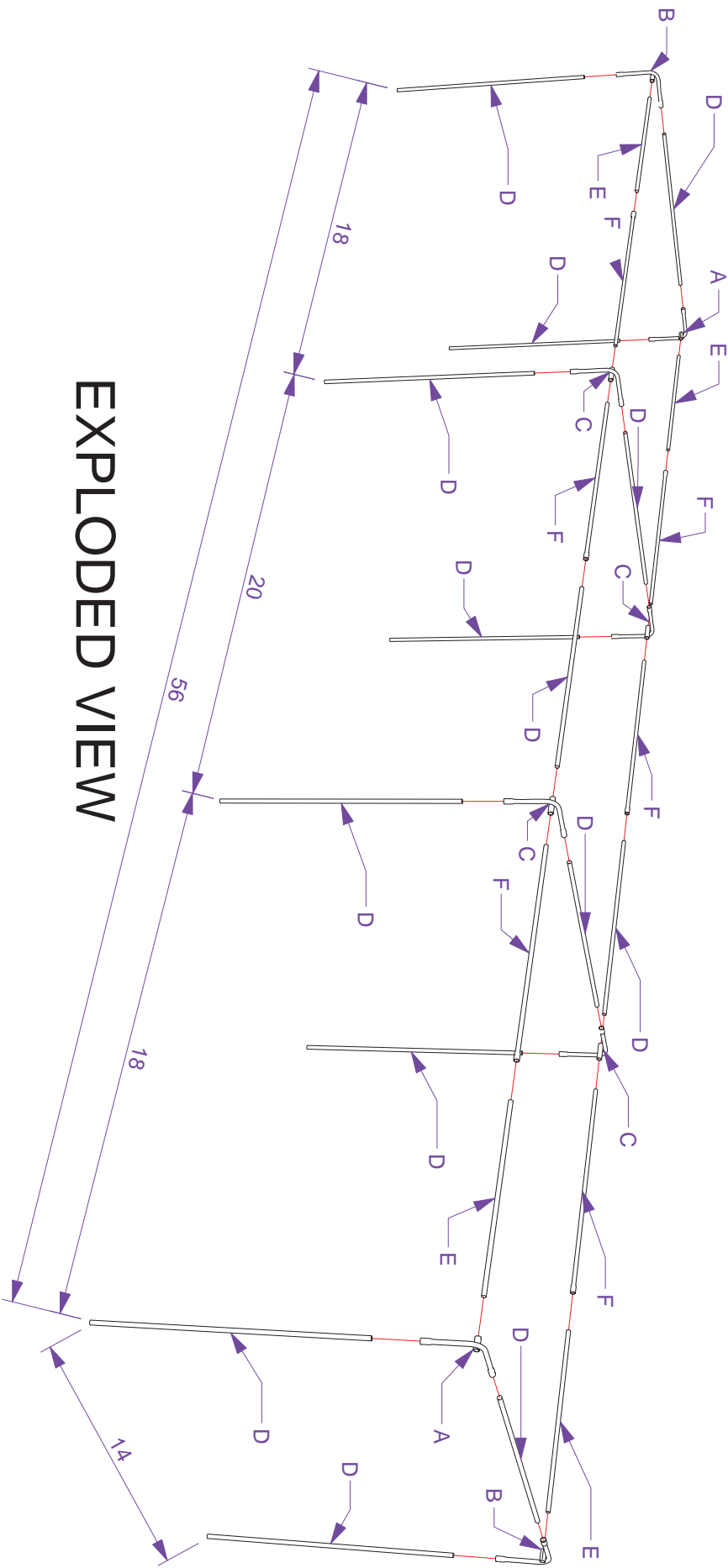


Diagram for attaching the net hanger to the frame



EXPLODED VIEW





SHERMAN
The Tank of Frames

Directions for 70x14x12 Sherman Stand-Alone Frame

A	3-way 2' x 3' corner	2
B	3-way 2' x 3' corner	2
C	4-way 2' x 3' corner	6
D	10' lengths of 2" pipe	15
E	7' 10" lengths of 2" pipe	8
F	10' lengths of 2' pipe fluted at one end	8
G	Ground stake with fluted pipe welded on	10
H	Net Hangers	31
I	Self-drilling screws	60
J	Drill Bit (for screws)	1

Please review the parts that you received on the pallet that your frame is on to be sure that you have all the parts.

You will need about a 15'6" x 73' area for your new batting cage. It is recommended that you mark off this area before starting.

- 1. Lay out** the four end 3-way corners (A-B) with the 3' sides facing each other and the 2' sides going the length of the cage. Lay out the arch 4-way corners (C), between the end arches so that they are about 18' from each other.
- 2. Assemble the arches** by adding two 10' lengths (D) to the corners (A-B-C) for the vertical legs, and one 10' length (D) for the top cross member. Insert one of the self-drilling screws at each junction where the 10' lengths (D) attach to the arches (A-B-C). Finish the rest of the arches the same way.
- 3. Assemble the runners** between arches. Assemble one of the top runners by inserting one of the 7' 10" pipes (E) into one of the 10' pipes (F) that has been fluted. Insert one of the self-drilling screws into the runner junction. Finish the rest of the runners the same way.
- 4. Assemble the runners to the arches** by insert one of the runners (3) into each of the arch corners (A-B-C) on one of the end arches (2). Insert a self-drilling screw into each of the joints, where the runners attach. Stand up the second arch (2), and with the help of a step ladder, lift up one of the runners (3) and raise it to twelve feet and insert it into the arch connector (A-B-C) on the second arch (2). Do the same for the other side. Insert one of the self-drilling screws at each junction where the runners attach to the arches. Finish the rest of the frame the same way.
- 5. Your frame is assembled.**
- 6. Secure your frame** by inserting all the stakes (G) about 1" away from one side of the leg. Then, lift the leg and insert it into the leg holder on the stake. Insert a self-drilling screw to hold the leg in place.
- 7. Attach net hangers** (H) to the top of each arch (2) - one at each corner and one in the middle, Attach net hangers (H) to the frame and batting cage on the top runners, between the arches.
- 8. Attach the batting cage** at those points starting with one side and working your way down.
- 9. Play ball!!!**

Diagram for assembling 2 pieces together and self tapping them

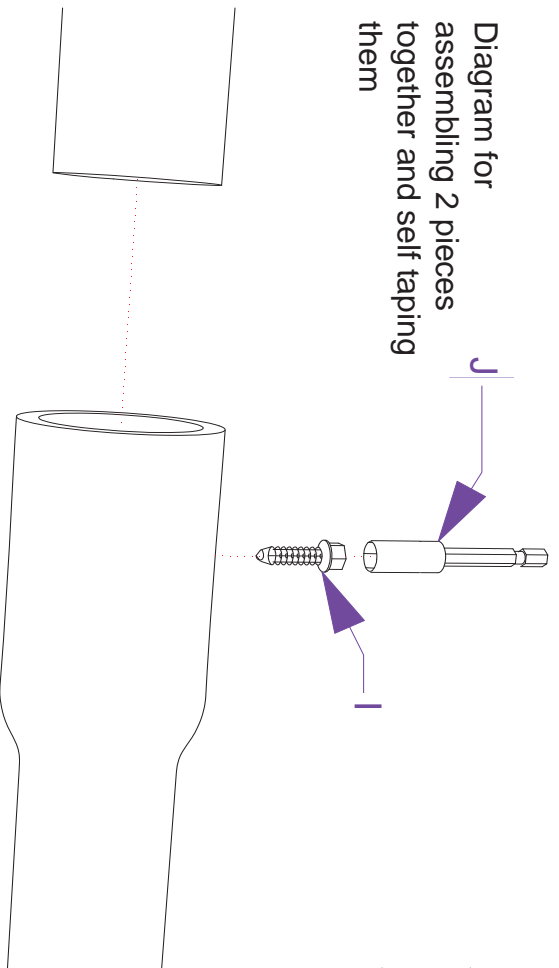
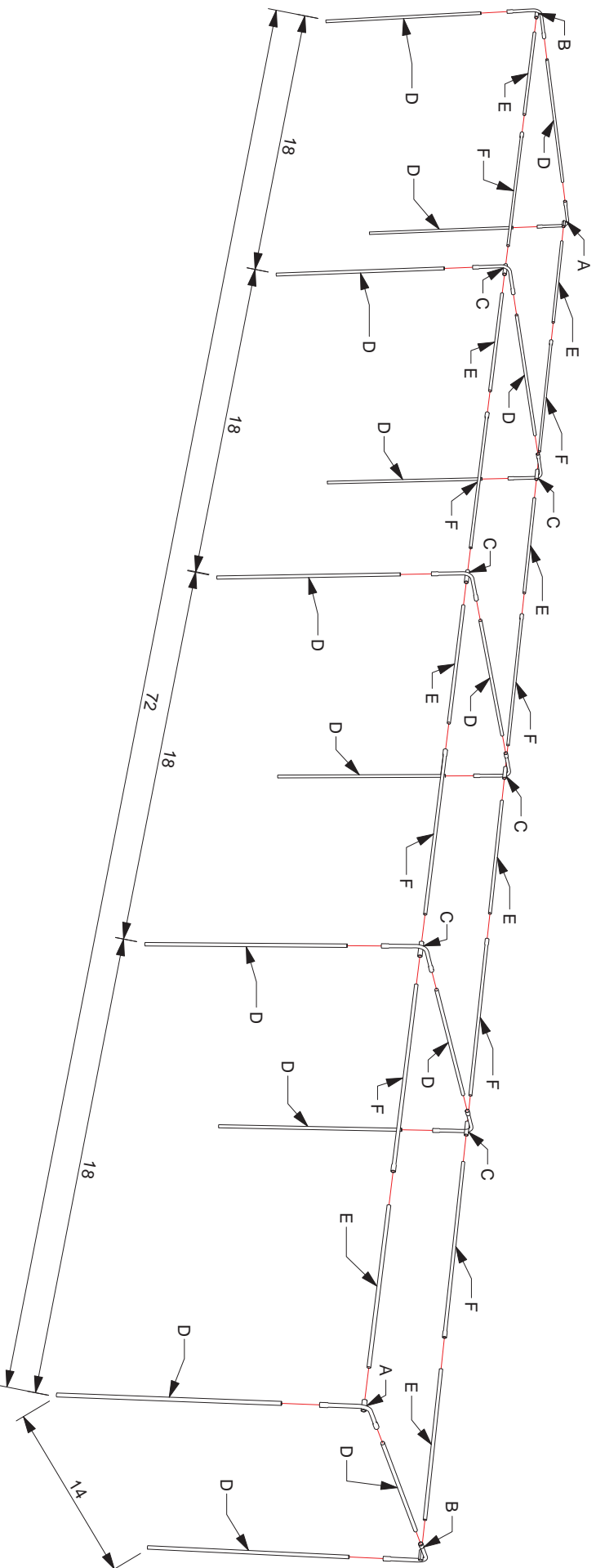
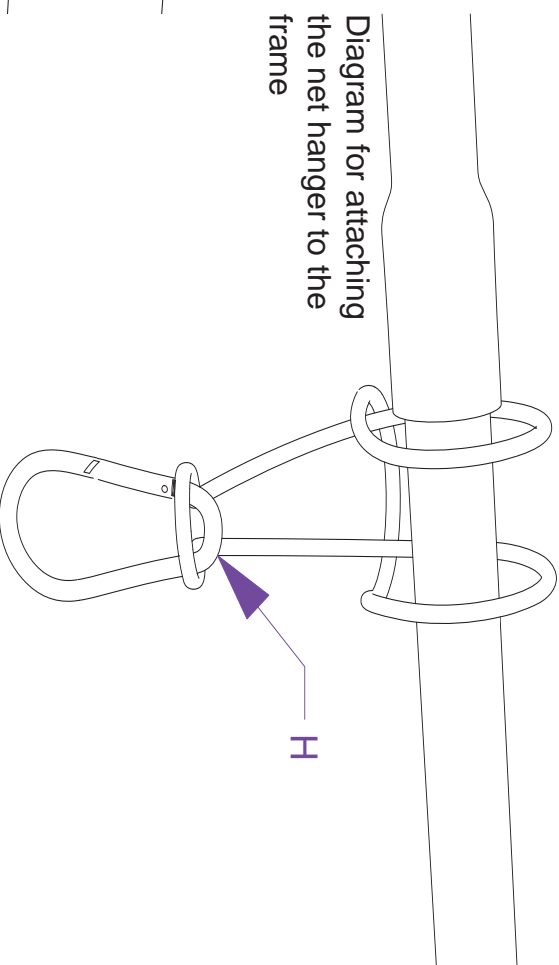


Diagram for attaching the net hanger to the frame



EXPLODED VIEW