

Directions for the 25' & 35' Backyard Batting Cage & Frame

Parts	Qty	Part Description
1	6	Pipe with no swedge (2 per horizontal arch)
2	3	Pipe with swedge at both ends and a ring welded in the middle (middle of horizontal arch)
3	12	Pipe with swedge at one end (2 for each arch leg)
4	6	Bent pipe for arch feet
Arch Corners	6	Upper corners of the arch (with rings)
Pipe Stakes	6	Stakes, with pipe welded on, to hold the arches in place
Cables	6	Cable assemblies with small U-bolts, turnbuckles, and D-Hooks
End Ropes	6	Ropes to hold end of frame in place
End Stakes	6	Stakes to tie the end ropes to
Hangers	25	Batting cage hangers
Eyebolts	12	Eyebolts for arches and pipe stakes (additional eyebolts included)

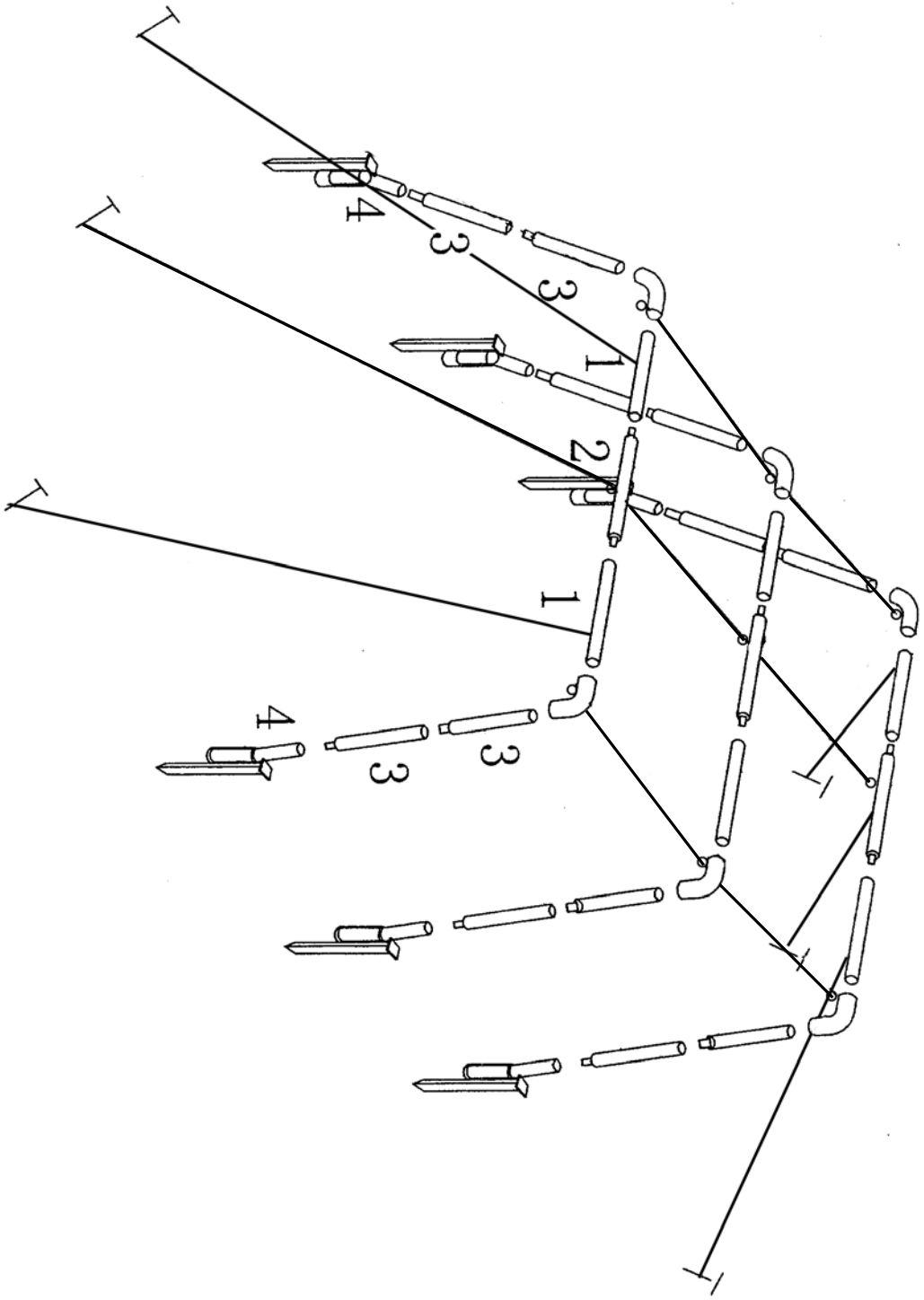
Assembling the Frame

1. Assemble the arch legs by attaching two Part #3's to one Part #4 (Part 3-3-4)
2. Assemble arch horizontal top by attaching Part #1 to Part #2 to Part #1 (Part 1-2-1)
3. Attach arch corners to the legs (Parts 3-3-4) and to the horizontal top (Part 1-2-1). Make sure that the rings on the corners and the ring on Part #2 will be facing the ground when the arch is standing upright.
NOTE: WHEN TIGHTENING DOWN THE BOLTS FOR THE ARCH CORNERS, DO NOT PUT THE BOLT THROUGH THE HOLE AT THE END OF THE PIPE WHEN INSERTING INTO THE ARCH CORNERS. JUST PUT THE PIPE FOR THE LEGS AND THE HORIZONTAL TOP BAR IN AS FAR AS IT CAN INTO THE ARCH CORNER AND TIGHTEN DOWN THE BOLT TO THE ACTUAL PIPE NOT THE HOLE FOR IT WONT SUPPORT THE FRAME AND MAY CAUSE SERIOUS INJURY. MAKE SURE THE RINGS ARE FACING THE GROUND ON THE ARCH CORNERS AND 2' MIDDLE PIPE.
4. Complete the assembly of the remaining arches the same as the first arch.
5. Tie three of the End Ropes to the rings on Part 1-2-1 on the two end arches.
6. Lay out three cable assemblies between each of the arches. Take the D-clips off of the two outside cable ends and adjust them to be all the same length as the middle cable (25' Cage≈13' & 35' Cage≈18').
7. Hook the D-Clip on one end of the cable to the corner ring on the end arch and attach the other end with the D-Clip to the second arch's corner ring. Continue the same procedure for the rest of the rings and leave the arches on the ground with the top of each subsequent arch facing away from the first arch.
8. Have one or two people stand up the first end arch and then insert the three End Rope stakes into the ground and tie the end ropes to the stakes so that the arch is vertical.
9. Stand up each sequential arch until all four of the arches are standing. Make sure the cables are taut and the arch locations are satisfactory to you.
10. Move each arch foot about 6 inches and insert the Pipe Stakes into the ground and then insert the arch pole into the pipe stake and tighten the pole in place with the provided eyebolts.

Hangin the Batting Cage Net

11. Attach the batting cage hangers around the top ropes of the net and the netting together, about 4 ft apart.
12. Lift up one side of the net and attach all the hangers to the cable on that side of the frame. Then attach the hangers on the middle rope to the middle cable; and lastly attach the hangers to the other side cable.
13. Tie the top net ropes to the horizontal part of the frame and the bottom net ropes to the arch feet.

NOTE: Due to the nature of the Braided Netting some shrinking may occur. For fastest results, stand on the bottom rope and pull up where needed to stretch. The net will relax to it's full length over time.



48' Backyard Batting Cage & Frame Directions

Parts	Qty	Part Description
1	8	5' Pipe with no swedges
2	8	2' Pipe with ring in the middle
3	16	5' Pipe with one swedge
4	8	1' pipe for bottom of arch leg.
Arch corners	8	Arch corners (with rings)
Pipe Stakes	8	Stakes, with pipe welded on, to hold the arches in place
Cables	9	15' long cable assemblies with small U-bolts, turnbuckles, and D-Hooks
End Ropes	6	Ropes to hold end of frame in place
End Stakes	6	Stakes to tie the end ropes to
Hangers	42	Batting cage hangers

Assembling the Frame

1. Assemble the arch legs by inserting one Part #3 into Part #3 into Part #4 (Part 3-3-4). Do the same to the other arch legs.
2. Assemble 3,3,4 (legs) into the two corners of the arch corner. Make sure the rings are facing the ground on the arches corners.
3. Assemble the horizontal top of the arch by assembling a Part 1 into Part 2, then into Part 1 to create Part 1,2,1 and put that into the arch corners. Now you should have one arch together.
4. Complete the assembly of the remaining arches the same as the first arch. **Note: When tightening down the eyebolts for the corners, do not put the eyebolt through the hole at the end of the pipe when inserting into the arch corners. Just put the pipe in as far as it can go into the arch corner for the legs and the horizontal top bar and tighten down the eyebolt to the actual pipe not the hole for it wont support the arches or the frame. Make sure the rings are facing the ground on the middle pipe.**
5. Have one or two people stand up the first end arch, insert the pipe stake in the ground and put the arch legs in the pipe stake and tighten down the bolt to the pipe.
6. Repeat step 1-5 for the rest of the arches. Your arches when assembled and put up should measure about 15' to 16' apart from each other. Should measure out to 48' in length. (Full length of frame).
7. Measure the cable assemblies and make sure they are all the same length. If not adjust them so that they are 15' to 16' long.
8. Attach three cable assemblies between each two arches by attaching each end to the rings on each pipe in the middle and on the arch corners from arch to arch.
9. With a 8' step ladder tie the three end ropes to the end arches and then to the rope stakes and pull it tight and hammer it in the ground at an angle inwards to the frame and that should make your frame nice and tight.

Hanging the Batting Cage Net

10. Lay out your batting cage inside the frame and find the top three ropes and tie them to the end arch and then do the same to the other end.
11. Attach the hangers clips to the rope and the net together along one side of the net, then the middle, and then the other side. If you do not get the rope and the net together it will not hold up your net. Then take the lanyard part of the hanger and tie it around the cable. At this point you can adjust how tight you want the net to hang
12. Tie the bottom rope tails to the bottom part of the end arch legs to prevent the wind from blowing the net inward.

NOTE: Due to the nature of the Braided Netting some shrinking may occur. For fastest results, stand on the bottom rope and pull up where needed to stretch. The net will relax to it's full length over time.

